

RE:	CHANGING MAIN SHAFT MOTOR
Models	TFGN2, TFGN2-C, TFSN
Sections Changed	Main shaft motor (1.5KW) Bracket and Cover for Main shaft motor
Reasons	
	Because the current motor has been suspended from production
Schedule	From May 2015
Introduction	
MFG. Numbers Applicable	(*) Please refer to MFG.Numbers table on the bottom of this page. Click here to move to the table
Compatibility	NO
Accommodation to Customer-installed Machines	Not Necessary, Not Available
Details	

1. Change of Main shaft motor

Main shaft motor (1.5KW) is changed as the list below.

	Before change	After change					
Part Name	Motor :1.5KW	Motor :High efficiency :1.5KW					
Part No.	0J6402100012	0J6403200000					
Compatibility	Not compatible (*1)						

^(*1) There is no compatibility because the inverter setting and the bracket/cover also are changed according to the change of the motor.

2. Change of Bracket, Cover

According to the change of the motor, the bracket and cover also are changed.

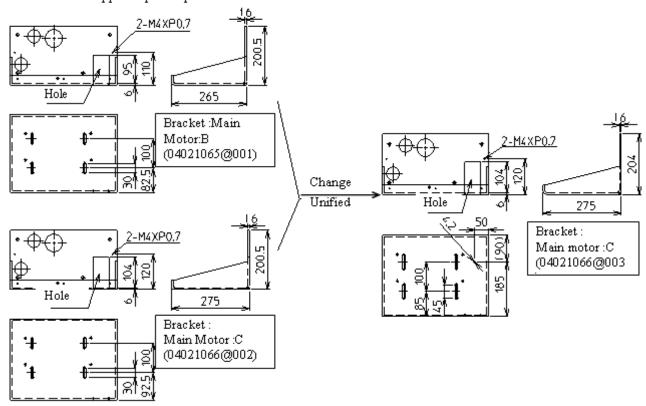
The bracket/cover after change can be used also for the motor before change and the motor (high efficiency) after change. Before the change, the cover was in two types used depending on the length of Arm Support Square Pipe. After the change, the cover is unified to one type.

(1) Change of Bracket

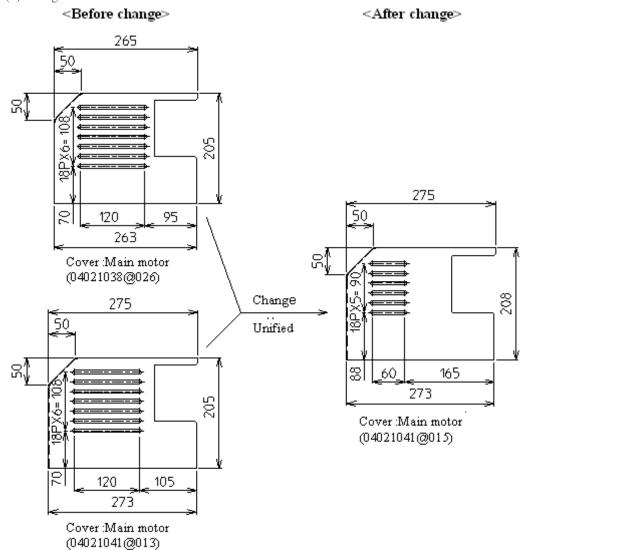
<Before change>

<After change>

Upper: Arm Support Square Pipe 300mm Lower: Arm Support Square Pipe 400mm



(2) Change of Cover



Introduction

"Bracket" and "Cover" will be changed from May 2015 prior to the change of Main shaft motor.

MFG. Numbers Applicable

Models		MFG/No. Introduction		Single Needle		3 Needles	6 Needles	Ne	9 edles	12 Needles	15 Need		
TFGN2	М	MFG/No.			20104. 20103	20808~20813. 20817~20830.20832~20834.			20229. 20233.20234.20236.20237			20005	
	Intr	oduction			2015/07 M	2015/07 M			2015/0	/07 M			
TFGN2-C MFG/No.		10.							20010	20002			
Introduction													
TFSN MFG/No		lo.											
		Introduction											